

## Technical Data Sheet

### *Pro-fax* EP445P



Polypropylene, Impact Copolymer

#### Product Description

*Pro-fax* EP445P fully formulated impact polypropylene copolymer is available in pellet form. This resin is typically used in injection molding applications and offers excellent cold temperature impact resistance and stiffness/impact balance.

<b>Application</b>	Caps & Closures; Containers; Crates
<b>Market</b>	Consumer Products; Rigid Packaging
<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Contains Antistat; Good Mold Release; Low Temperature Impact Resistance; Nucleated

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
<b>Physical</b>					
Melt Flow Rate, (230 °C/2.16 kg)	18	g/10 min	18	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm <sup>3</sup>	0.90	g/cm <sup>3</sup>	ASTM D792
<b>Mechanical</b>					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	170000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1170	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	3300	psi			ASTM D638
(50 mm/min)			23	MPa	ASTM D638
Tensile Elongation at Yield	5	%	5	%	ASTM D638
<b>Impact</b>					
Notched Izod Impact Strength					
(73 °F, Method A)	3.2	ft-lb/in			ASTM D256
(23 °C, Method A)			170	J/m	ASTM D256
<b>Thermal</b>					
Deflection Temperature Under Load					
(66 psi, Unannealed)	221	°F			ASTM D648
(0.45 MPa, Unannealed)			105	°C	ASTM D648